HARDENER H



SAFETY DATA SHEET

Compiled in accordance with REACH Regulation (EC) No 1907/2006, as retained and amended in UK law

ISSUE DATE: 13.01.2015 REVISION DATE: 05.06.2025 SUPERSEDES: 14.12.2022

VERSION: 2.4

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : Hardener H

Product code : Ford Internal Ref.: 183190

SDS Number : 8059

Product use : Professional use

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Function or use category : Hardner

1.2.2. Uses advised against

Restrictions on use : None known

1.3. Details of the supplier of the safety data sheet

Supplier Distributor

Ford-Werke GmbH
Edsel-Ford-Str. 2-14
50769 Cologne
Germany
+49 221 90-33333

+49 221 90-33333 United Kingdom sdseu@ford.com +44 1327 305 198

1.4. Emergency telephone number

+49 (0) 6132-84463 (GBK GmbH - 24/7)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

2.2. Label elements

This mixture does not meet the criteria for labelling according to Regulation (EC) 1272/2008 as amended.

2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII.

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII.

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

Ford Motor Company Ltd.

Parts Distribution Centre

Royal Oak Way South NN11 8NT Daventry, Northants

SECTION 3: Composition/information on ingredients

3.2. Mixtures

This mixture does not contain any substances to be mentioned according to the criteria of section 3.2 of REACH annex II.

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Ensure that medical personnel are aware of the material(s) involved, and take precautions to

protect themselves.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Get medical advice/attention if you

feel unwell.

First-aid measures after skin contact : Wash skin with plenty of water. Wash contaminated clothing before reuse. If skin irritation or rash

occurs: Get medical advice/attention.

First-aid measures after eye contact : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and

easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Rinse mouth thoroughly. Do NOT induce vomiting. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

No additional information available

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Foam. Dry chemical, CO2, dry sand, or alcohol-resistant foam.

Unsuitable extinguishing media : Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : During fire, gases hazardous to health may be formed.

5.3. Advice for firefighters

Precautionary measures fire : Cool containers exposed to heat with water spray and remove container, if no risk is involved. Firefighting instructions : Use standard firefighting procedures and consider the hazards of other involved materials. Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : If spilled, may cause the floor to be slippery.

6.1.1. For non-emergency personnel

Protective equipment : Wear appropriate protective equipment and clothing during clean-up. For further information refer to

section 8: "Exposure controls/personal protection".

Emergency procedures : Keep people away from and upwind of spill/leak. Keep unnecessary personnel away. Ventilate

spillage area. Wear appropriate protective equipment and clothing during clean-up. Local

authorities should be advised if significant spillages cannot be contained.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to

section 8: "Exposure controls/personal protection".

Emergency procedures : Keep unnecessary personnel away.

6.2. Environmental precautions

Avoid release to the environment. Avoid discharge into drains, water courses or onto the ground. Prevent further leakage or spillage if safe to do so. Inform appropriate managerial or supervisory personnel of all environmental releases.

6.3. Methods and material for containment and cleaning up

For containment : Stop the flow of material, if this is without risk. Move containers from fire area if it can be done

without personal risk.

Methods for cleaning up : Large Spills: Stop leak if safe to do so. Dike the spilled material, where this is possible. Cover with

plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never

return spills in original containers for re-use.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For disposal of residues refer to section 13: "Disposal considerations".

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid release to the environment. Avoid contact with

skin, eyes and clothing. Wear appropriate personal protective equipment. Protect material from

direct sunlight. Observe good industrial hygiene practices.

Hygiene measures : Always observe good personal hygiene measures, such as washing after handling the material and

before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to

remove contaminants.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in original container. Store tightly closed in a dry, cool and well-ventilated place. Keep away

from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Protect

against frost.

Storage temperature : 15 – 25 °C

7.3. Specific end use(s)

Hardner.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1. National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

8.2.2. Personal protection equipment

Personal protective equipment:

Personal protective equipment should be chosen according to the CEN standards and in discussion with the supplier of the protective equipment.

8.2.2.1. Eye and face protection

Eve protection:

Safety glasses with side shields. EN 166.

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing. EN 14605. EN ISO 13982

Hand protection:

The recommendation is only valid for the supplied product and the stated application. Special working conditions, like heat or mechanical strain, which deviate from the test conditions, can reduce the protective effect provided by the recommended glove

Material	Permeation	Thickness (mm)	Comments
Nitrile rubber (NBR)	6 (> 480 minutes)	0.4	Glove recommendation: Camatril Velours® 730 (Kächele-Cama GmbH, source of supply see www.kcl.de) or comparable product.
In case of splash contact: Nitrile rubber (NBR)	6 (> 480 minutes)	0.4	Glove recommendation: Camatril Velours® 730 (Kächele-Cama GmbH, source of supply see www.kcl.de) or comparable product.

Other skin protection

Materials for protective clothing:

Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment

8.2.2.3. Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment. ABEK-P2. EN 14387

8.2.2.4. Thermal hazards

Thermal hazard protection:

Wear appropriate thermal protective clothing, when necessary.

8.2.3. Environmental exposure controls

Environmental exposure controls:

Inform appropriate managerial or supervisory personnel of all environmental releases.

Other information:

Physical state

Vapour pressure

Density Relative density

Vapour pressure at 50°C

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

: Liquid

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Filysical state	٠	Liquiu
Colour	:	Colourless.
Appearance	:	Liquid.
Odour	:	odourless.
Odour threshold	:	Not available
Melting point	:	Not available
Freezing point	:	0 °C
Boiling point	:	100 °C
Flammability	:	Not available
Explosive limits	:	Not available
Lower explosive limit (LEL)	:	Not available
Upper explosive limit (UEL)	:	Not available
Flash point	:	Not applicable.
Auto-ignition temperature	:	Not available
Decomposition temperature	:	Not available
рН	:	9 @ 20°C (68 °F)
Viscosity, kinematic	:	1 mm²/s @ 20°C (68 °F)
Solubility	:	completely miscible with: water.
		Water: @ 20°C (68 °F)
Log Kow	:	Not available

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: 157 mbar @ 55 °C (131 °F)

: 1 g/cm3 @ 20 °C (68 °F)

: 120 mbar

: Not available

Relative vapour density at 20°C : 0.99

: Not applicable Particle size Not applicable Particle size distribution Not applicable Particle shape Not applicable Particle aspect ratio Not applicable Particle aggregation state Particle agglomeration state Not applicable Not applicable Particle specific surface area Particle dustiness Not applicable

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

VOC content : 0 %

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is stable and non reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions of use.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

Strong oxidizing agent. Strong bases.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. During fire, gases hazardous to health may be formed.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)

Based on available data, the classification criteria are not met
Acute toxicity (dermal)

Based on available data, the classification criteria are not met
Acute toxicity (inhalation)

Based on available data, the classification criteria are not met
Skin corrosion/irritation

Based on available data, the classification criteria are not met

pH: 9 @ 20°C (68 °F)

Serious eye damage/irritation : Based on available data, the classification criteria are not met

pH: 9 @ 20°C (68 °F)

Respiratory or skin sensitisation : Based on available data, the classification criteria are not met Germ cell mutagenicity : Based on available data, the classification criteria are not met Carcinogenicity : Based on available data, the classification criteria are not met Reproductive toxicity : Based on available data, the classification criteria are not met STOT-single exposure : Based on available data, the classification criteria are not met STOT-repeated exposure : Based on available data, the classification criteria are not met Aspiration hazard : Based on available data, the classification criteria are not met

Hardener H		
Viscosity, kinematic	1 mm²/s @ 20°C (68 °F)	

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general

: The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

: Based on available data, the classification criteria are not met

Hazardous to the aquatic environment, short–term (acute)

Hazardous to the aquatic environment, long-term (chronic)

: Based on available data, the classification criteria are not met

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

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This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII.

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII.

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

Other adverse effects

: No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this product

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional waste regulation

: Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Dispose of in accordance with local regulations.

Waste treatment methods

Collect and reclaim or dispose in closed containers at licensed waste disposal site. Do not contaminate ponds, waterways or ditches with chemical or used container. Do not allow to enter drains or water courses. Dispose of contents/container in accordance with licensed collector's sorting instructions.

Product/Packaging disposal recommendations

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or

Additional information

: Dispose in accordance with all applicable regulations.

European List of Waste (LoW, EC 2000/532)

: The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.

08 04 10 - waste adhesives and sealants other than those mentioned in 08 04 09 15 01 10* - packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID Not regulated for transport

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

Not listed on the REACH Candidate List

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

VOC content : 0 %

Other information, restriction and prohibition regulations: Directive 98/24/EC on the protection of the health and safety of workers from the risks related to

chemical agents at work, as amended. Directive 94/33/EC on the protection of young people at work, as amended. Directive 92/85/EEC on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding as amended. For details, refer to section 3 and

8.

Directive 2012/18/EU (SEVESO III)

Seveso Additional information : Not applicable

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No additional information available

SECTION 16: Other information

Indication of changes:

Physical and chemical properties.

Abbreviations and acronyms

ADN European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways

ADR European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE Acute Toxicity Estimate
BCF Bioconcentration factor
BLV Biological limit value

BOD Biochemical oxygen demand (BOD)
COD Chemical oxygen demand (COD)
DMEL Derived Minimal Effect level
DNEL Derived-No Effect Level
EC-No. European Community number
EC50 Median effective concentration

EN European Standard

IARC International Agency for Research on Cancer
IATA International Air Transport Association
IMDG International Maritime Dangerous Goods

LC50 Median lethal concentration

LD50 Median lethal dose

 LOAEL
 Lowest Observed Adverse Effect Level

 NOAEC
 No-Observed Adverse Effect Concentration

 NOAEL
 No-Observed Adverse Effect Level

 NOEC
 No-Observed Effect Concentration

OECD Organisation for Economic Co-operation and Development

OEL Occupational Exposure Limit
PBT Persistent Bioaccumulative Toxic
PNEC Predicted No-Effect Concentration

RID Regulations concerning the International Carriage of Dangerous Goods by Rail

SDS Safety Data Sheet STP Sewage treatment plant

ThOD Theoretical oxygen demand (ThOD)

TLM Median Tolerance Limit

VOC Volatile Organic Compounds

CAS-No. Chemical Abstract Service number

N.O.S. Not Otherwise Specified

vPvB Very Persistent and Very Bioaccumulative

ED Endocrine disruptor

Data sources

REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures,

amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC)

No 1907/2006.

Training advice

Normal use of this product shall imply use in accordance with the instructions on the packaging.

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

Attachment to the Safety Data Sheet



Productname: Hardener H

Ford Internal Ref.: 183190 **Revision Date:** 05.06.2025

Involved Products:

Finiscode **Part Number Packaging**

9U7J M2G322 BA 4.3 ml 1 Part of Kit

Windscreen Adhesive Kit – 2 Component H2 2 053 962 FU7J T03863 EB